

# FLOW RATE MONITOR / TOTALIZER

# WITH LINEARISATION, HIGH / LOW ALARMS AND ANALOG / PULSE SIGNAL OUTPUTS



### **Features**

- Displays instantaneous flow rate, total and accumulated total.
- Two alarm values can be entered: low and high flow rate alarm.
- Ten point linearisation of the flowcurve with interpolation.
- Selectable on-screen engineering units; volumetric or mass.
- Auto backup of settings and running totals.
- Operational temperature -30°C up to +80°C (-22°F up to 178°F).
- Very compact design for panel mount, wall mount or field mount applications.
- Rugged aluminum field mount enclosure IP67/NEMA4X.
- Intrinsically Safe ⟨€⟩ II 1 GD EEx ia IIB/IIC T4 T100°C.
- Explosion/flame proof (Ex) II 2 GD EEx d IIB T5.
- Alarm, analog and pulse signal outputs.
- Full Modbus communication RS232/485/TTL.
- Loop or battery powered, 8 24V AC/DC or 115 - 230V AC power supply.
- Sensor supply 3.2 / 8.2 / 12 / 24V DC.

# Signal output

- Up to three free configurable alarm outputs.
- (0)4 20mA / 0 10V DC according to linearised flow rate.
- Up to three pulse outputs according to linearised accumulated total.

# Signal input

### Flow

- · Reed-switch.
- NAMUR.
- NPN/PNP pulse.
- Sine wave (coil).
- Active pulse signals.
- (0)4 20mA.
- 0 10V DC.

# **Applications**

 Liquid flow measurement with mechanical flowmeters where a precise calculation over the full measurement range is required.
 Also continous flow rate monitoring is required. Alternative basic models: F013, F016, F112, F113.

### **General information**

### Introduction

The F118 provides very precise linearisation of the flowmeters signal. In addition to the average K-Factor or Span, ten linearisation points can be entered. The unit will interpolate between these points greatly enhancing accuracy in any flowrange. Moreover, continous flow rate monitoring feature is available with low and high flow rate alarm values. A wide selection of options further enhance this models capabilities.

### Display

The display has large 17mm (0.67") and 8mm (0.31") digits which can be set to show flow rate, totals and alarm values. On-screen engineering units are easily configured from a comprehensive selection. The accumulated total can register up to 11 digits and is backed-up in EEPROM memory every minute.

### Configuration

All configuration settings are accessed via a simple operator menu which can be pass-code protected. Each setting is clearly indicated with an alphanumerical description, therefore avoiding confusing abbreviations and baffling codes. Once familiar with one F-series product, you will be able to program all models in the series without a manual. All settings are safely stored in EEPROM memory in the event of sudden power failure.

### Analog output signal

The linearised flow rate is re-transmitted with the (0)4 - 20mA or 0 - 10V DC output signal. The output signal is updated ten times per second. The output value is user defined, e.g. 4mA equals to 15L/Hr and 20mA equals to 2000L/Hr. The output signal can be passive, active or isolated where the passive output type will loop power the F118 as well.

#### Alarm outputs

Up to three outputs are available to transmit the flow rate alarm condition and/or to generate a pulse in relation to total. All free configurable, in such a way that you can have e.g. one low alarm output, one high alarm output and one pulse output. A maximum of two outputs are available in Intrinsically Safe aplications. The output signals can be a passive NPN, active PNP or an isolated electro-mechanical relay.

### Pulse output

The scaleable pulse output, reflects the count on the accumulated display. The pulse length is user defined from 0.008 second up to 2 seconds.

The maximum output frequency is 64Hz.

### Signal input

The F118 will accept most pulse and analog input signals for flow or mass flow measurement.

The input signal type can be selected by the user in the configuration menu without having to adjust any sensitive mechanical dip-switches or jumpers.

#### Communication

All process data and settings can be read and modified manually or through the Modbus communication link (RS232 / RS485). Full Modbus functionality remains available for the Intrinsically Safe version (TTL).

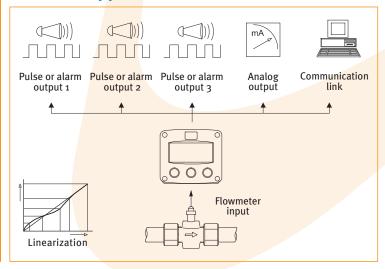
### Hazardous areas

For hazardous area applications, this model has been ATEX certified Intrinsically Safe II 1 GD EEx ia IIB / IIC T4 T100°C with an allowed operational temperature of -30°C to +70°C (-22°F to +158°F). A flame proof enclosure is also available with the rating II 2 GD EEx d IIB T5.

#### **Enclosures**

Various types of enclosures can be selected, all ATEX approved. As standard the F118 is supplied in an GRP panel mount enclosure. Most popular is our rugged aluminum field mount enclosure with IP67 / NEMA 4X rating. Both European or U.S. cable gland entry threads are available.

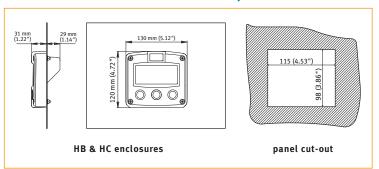
# Overview application F118



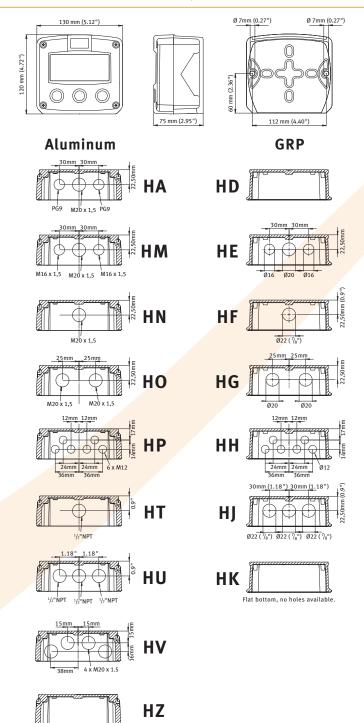


### **Dimensions enclosures**

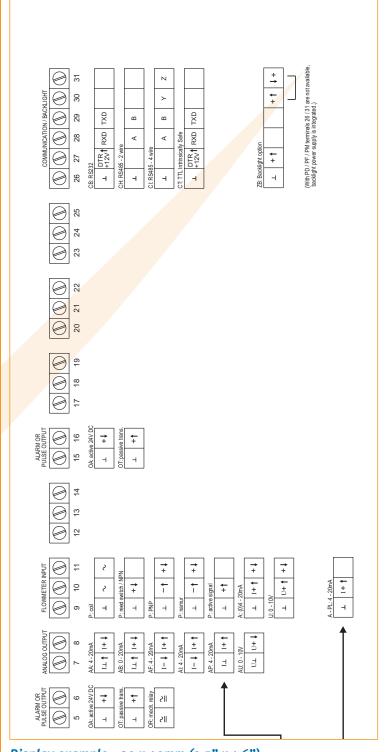
### Aluminum & GRP panel mount enclosure



### Aluminum & GRP field / wall mount enclosures



# **Terminal connections**



Display example - 90 x 40mm (3.5" x 1.6")

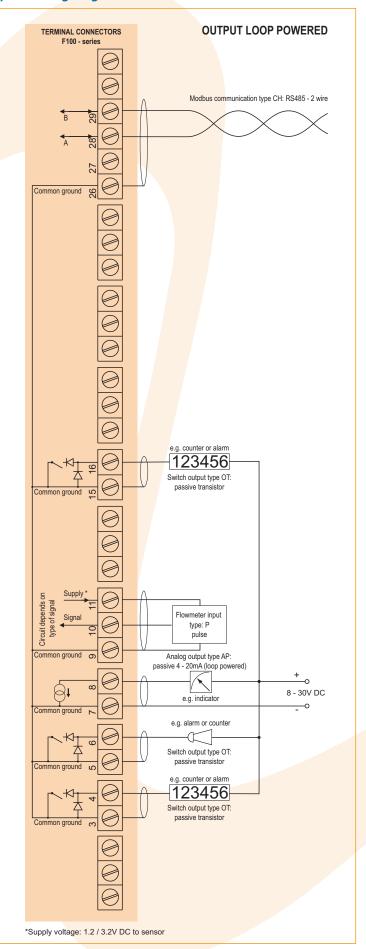




# Typical wiring diagram F118-P-(AP)-CH-(OT)-PB

# **BATTERY POWERED** TERMINAL CONNECTORS F100 - series Modbus communication type CH: RS485 - 2 wire 29 Common ground & Alarm / pulse output type OT: passive transistor (not used in this example) Flowmeter input type: P pulse Common ground Analog output type AP: (not used in this example) Alarm / pulse outputs type OT: passive transistor (not used in this example) Please note: AP may be used in combination with the battery! AP will power the unit (output loop powered); the battery will be disabled automatically untill power is disconnected). \*Supply voltage: 1.2 / 3.2V DC to sensor

# Typical wiring diagram F118-P-AP-CH-OT-PX





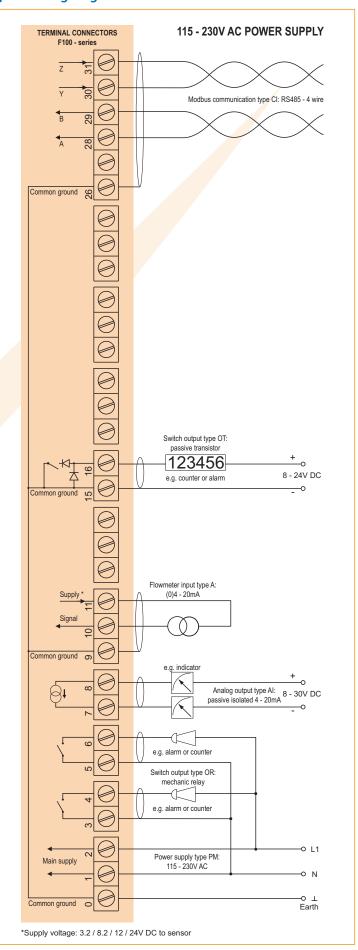
F118

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### Typical wiring diagram F118-A-AA-CB-OA-PD

# 24V AC / DC POWER SUPPLY TERMINAL CONNECTORS F100 - series Modbus communication type CB: RS232 TXD RXD DTR 12V Common ground e.g. alarm or counter Switch output type OA: active 24V DC signal Flowmeter input type A: (0)4 - 20mA Common ground on Analog output type AA: active 4 - 20mA e.g. indicator e.g. alarm or counter Switch output type OA: active 24V DC signal e.g. alarm or counter Switch output type OA: active 24V DC signal 8 - 24V AC Main supply Power supply type PD: 8 - 24V AC / DC 8 - 24V DC Common ground Earth \*Supply voltage: 3.2 / 8.2 / 12 / 24V DC to sensor

### Typical wiring diagram F118-A-AI-CI-OR-PM





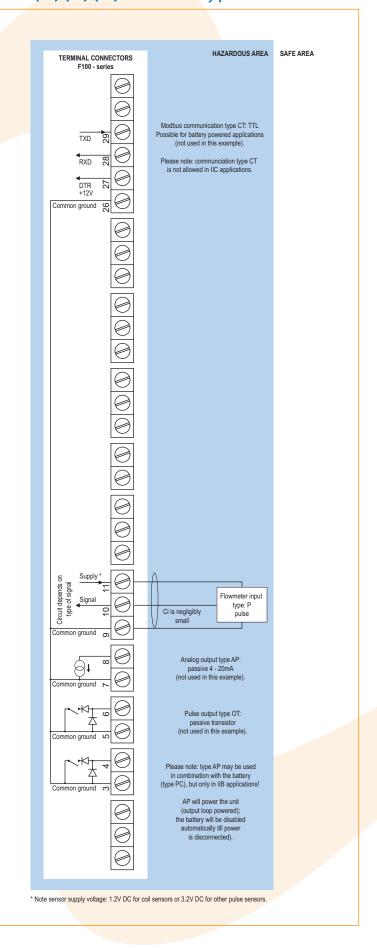
# Hazardous area applications

The F118-XI has been ATEX approved by KEMA for use in Intrinsically Safe applications. It is approved according to 🐼 II 1 GD EEx ia IIB/IIC T4 T100°C for gas and dust applications with an operational temperature range of -30°C to +70°C (-22°F to +158°F). Besides the two I.S. power supplies for the pulse and alarm outputs, it is allowed to connect up to three I.S. power supplies in IIB applications or one in IIC applications. Full functionality of the F118 remains available, including 4 - 20mA output, pulse and alarm outputs and Modbus communication (type CT). Power supply type PD-XI offers a 8.2V sensor supply e.g. for one Namur sensor. A flame proof enclosure with rating ATEX (Ex) II 2 GD EEx d IIB T5 is available as well. Please contact your supplier for further details.

### Certificate of conformity KEMA 03ATEX1074 X

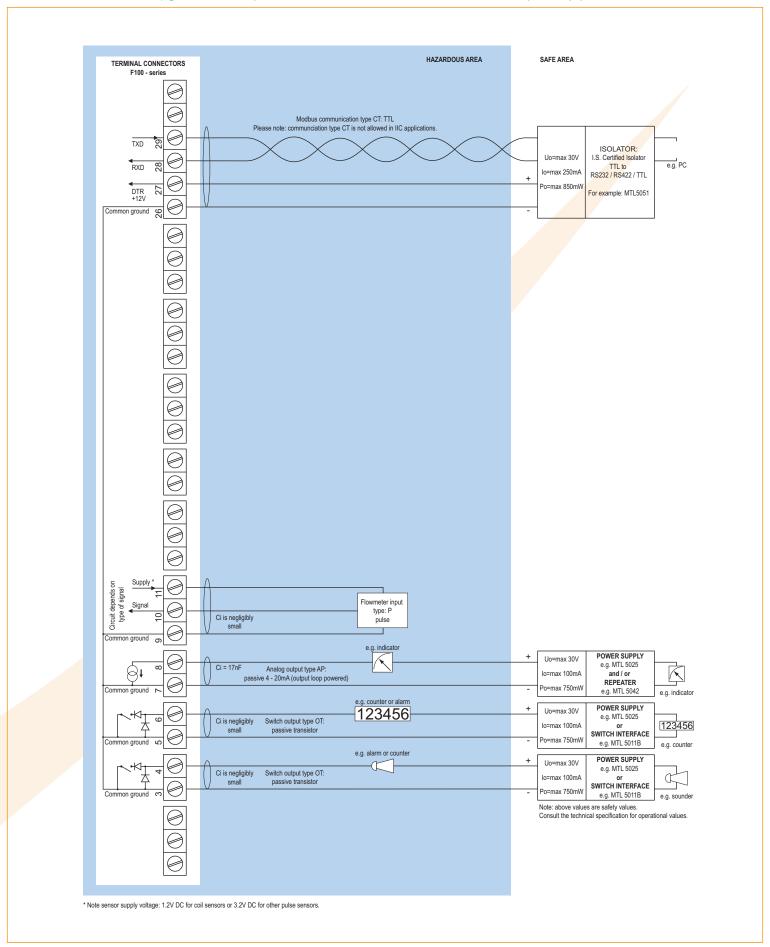


# Configuration example IIB and IIC F118-P-(AP)-(CT)-(OT)-PC-XI - Battery powered unit



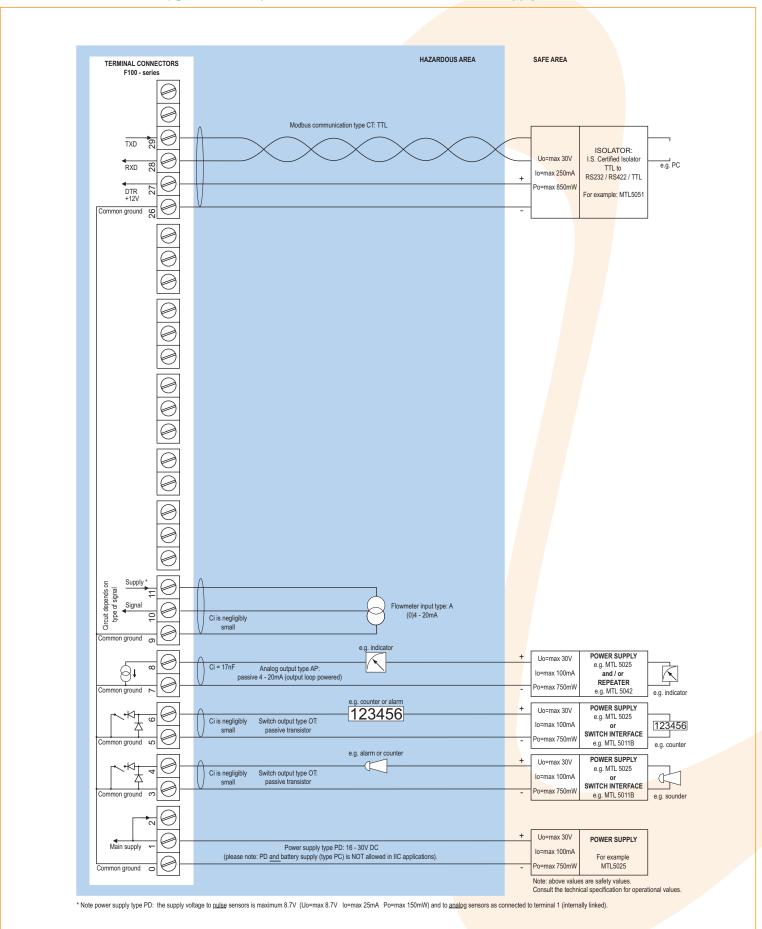


### Configuration example IIB and IIC - F118-P-AP-(CT)-OT-PX-XI - Output loop powered





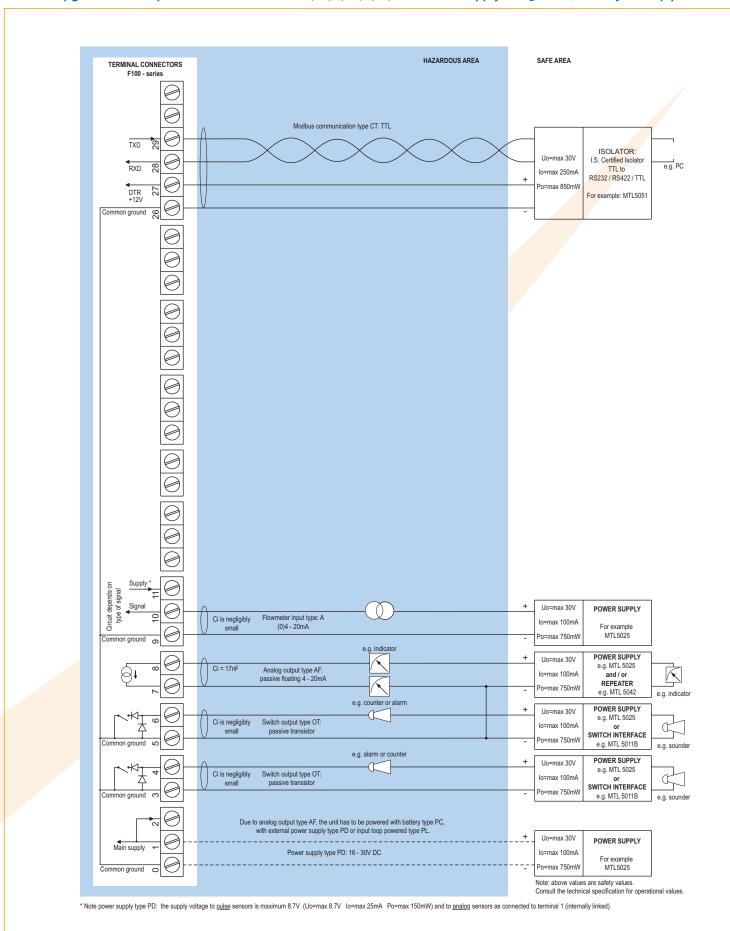
### Configuration example IIB - F118-A-AP-CT-OT-PD-XI - Power supply 16 - 30V DC



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Configuration example IIB - F118-A-AF-CT-OT-(PC)-(PD)-(PL)-XI - Power supply 16 - 30V DC, battery or loop powered







# **Technical specification**

**General** 

Display	
Туре	High intensity reflective numeric and
	alphanumeric LCD, UV-resistant.
Dimensions	90 x 40mm (3.5" x 1.6").
Digits	Seven 17mm (0.67") and eleven 8mm (0.31") digits.
	Various symbols and measuring units.
Refresh rate	User definable: 8 times/sec 30 secs.
Option ZB	Transflective LCD with green LED backlight.
	Good readings in full sunlight and darkness.
Note ZB	Only available for safe area applications.

### **Operating temperature**

Operational -30°C to +80°C (-22°F to +178°F). Intrinsically Safe -30°C to +70°C (-22°F to +158°F).

Power require	ments
Type PB	Long life Lithium battery - life-time depends upon
	settings and configuration - up to 5 years.
Type PC	Intrinsically Safe long life lithium battery - life-time
	depends upon settings and configuration - up to 5
	years.
Type PD	8 - 24V AC / DC ± 10%. Power consumption max. 10
	Watt. Intrinsically Safe: 16 - 30V DC; power
	consumption max. 0.75 Watt.
Type PF	24V AC / DC ± 10%. Power consumption max. 15 Watt.
Type PL	Input loop powered from sensor signal 4 - 20mA
	(type "A") - requires types AI or AF and OT.
Type PM	115 - 230V AC ± 10%. Power consumption max. 15 Watt.
Type PX	8 - 30V DC. Power consumption max. 0.5 Watt.
Type ZB	12 - 24V DC ± 10% or type PD / PF / PM.
	Power consumption max. 1 Watt.
Note PB/PF/PM	Not availble Intrinsically Safe.
Note PF/PM	The total consumption of the sensors and outputs
	may not exceed 400mA @ 24V.
Note	For Intrinsically Safe applications, consult the safety
	values in the certificate.

Sensor excitat	ion
Type PB/PC/PX	3.2V DC for pulse signals and 1.2V DC for coil pick-up.
Note	This is not a real sensor supply. Only suitable for
	sensors with a very low power consumption like coils
	(sine wave) and reed-switches.
Type PD	1.2 / 3.2 / 8.2 / 12 / 24V DC - max. 50mA @ 24V DC.
Type PD-XI	1.2 / 3.2 / 8.2V DC - max. 7mA @ 8.2V DC and mains
	power supply voltage (as connected to terminal 1).
Note	In case PD-XI and signal A or U: the sensor supply
	voltage is according to the power supply voltage
	connected to terminal 1. Also terminal 2 offers the
	same voltage.
Type PF / PM	1.2 / 3.2 / 8.2 / 12 / 24V DC - max. 400mA @ 24V DC.

### **Terminal connections**

Removable plug-in terminal strip. Type Wire max. 1.5mm² and 2.5mm².

### Data protection

Type	EEPROM backup of all settings. Backup of running
	totals every minute. Data retention at least 10 years.
Pass-code	Configuration settings can be pass-code protected.

### Hazardous area

Intrinsically Safe ATEX approval ref.: 😥 II 1 GD EEx ia IIB/IIC T4 T100°C. Maximum ambient +70°C (158°F). Type XI Explosion proof ATEX approval ref.: (2) II 2 GD EEx d IIB T5. Type XF Dimensions of enclosure: 300 x 250 x 200mm

(11.8" x 9.9" x 7.9") L x H x D.

Weight appr. 15 Kg.

### Environment

Electromagnetic Compliant ref: EN 61326 (1997), EN 61010-1 (1993). compatibility

### Casing

General	
Window	Polycarbonate window.
Sealing	Silicone.
Control keys	Three industrial micro-switch keys. UV-resistant
	silicone keypad.

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Atummum	wall / II	eta ilivuli	t enclosures

General	Die-cast aluminum wall/field mount enclosure IP67 /
	NEMA 4X with 2-component UV-resistant coating.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	1100 gr.
Type HA	Cable entry: 2 x PG9 and 1 x M20.
Type HM	Cable entry: 2 x M16 and 1 x M20.
Type HN	Cable entry: 1 x M20.
Type HO	Cable entry: 2 x M20.
Type HP	Cable entry: 6 x M12.
Type HT	Cable entry: 1 x $\frac{1}{2}$ " NPT.
Type HU	Cable entry: 3 x 1/2" NPT.
Type HV	Cable entry: 4 x M20.
Type HZ	Cable entry: no holes.

# GRP wall / field mount enclosures

General	GRP wall/field mount enclosure IP67 / NEMA 4X,
	UV-resistant and flame retardant.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	600 gr.
Type HD	Cable entry: no holes.
Type HE	Cable entry: 2 x Ø 16mm and 1 x Ø 20mm.
Type HF	Cable entry: 1 x Ø 22mm ( $\frac{7}{8}$ ").
Type HG	Cable entry: 2 x Ø 20mm.
Type HH	Cable entry: 6 x Ø 12mm.
Type HJ	Cable entry: 3 x Ø 22mm ( $\frac{7}{8}$ ").
Type HK	Flat bottom, cable entry: no holes.

### Panel mount enclosures

Dimensions	130 x 120 x 60mm (5.12" x 4.72" x 2.36") - W x H x D.
Panel cut-out	115 x 98mm (4.53" x 3.86") L x H.
Type HB	Die-cast aluminum panel mount enclosure IP65 /
	NEMA 4.
Weight	600 gr.
Type HC	GRP panel mount enclosure IP65 / NEMA 4,
	UV-resistant and flame retardant.
Weight	450 gr.

### ABS wall / field mount enclosures

Silicone free ABS wall/field mount enclosure IP65 with EPDM and PE sealings. UV-resisitant polyester
keypad (old HD enclosure).
130 x 114 x 71mm (5.1" x 4.5" x 2.8") - W x H x D.
450 gr.
Cable entry: no holes.



# Signal inputs

	<u> </u>
Flowmeter	
Type P	Coil / sine wave (minimum 20mVpp or 80mVpp -
	sensitivity selectable), NPN/PNP, open collector, reed-
	switch, Namur, active pulse signals 8 - 12 and 24V DC.
Frequency	Minimum oHz - maximum 7kHz for total and flow rate.
	Maximum frequency depends on signal type and
	internal low-pass filter. E.g. reed switch with
	low-pass filter: max. frequency 120Hz.
K-Factor	0.000010 - 9,999,999 with variable decimal position.
Low-pass filter	Available for all pulse signals.
Option ZF	coil sensitivity 10mVpp.
Type A	(o)4 - 20mA. Analog input signal can be scaled to any
	desired range within o - 20mA.
Type U	o - 10V DC. Analog input signal can be scaled to any
	desired range within o - 10V DC.
Accuracy	Resolution: 14 bit. Error $< 0.025$ mA $/ \pm 0.125$ % FS.
	Low level cut-off programmable.
Span	0.000010 - 9,999,999 with variable decimal position.
Update time	Four times per second.
Voltage drop	Type A: 2.5V @ 20mA.
Load impedance	Type U: 3kΩ.
Relationship	Linear and square root calculation.
Note	For signal type A and U: external power to sensor is
	required; e.g. type PD.

# Signal outputs

Analog output	
Function	Transmitting linearised flow rate.
Accuracy	10 bit. Error < 0.05%. Analog output signal can be
	scaled to any desired range.
Update time	Ten times per second.
Type AA	Active 4 - 20mA output (requires OA + PD, PF or PM).
Type AB	Active o - 20mA output (requires OA + PD, PF or PM).
Type AF	Passive floating 4 - 20mA output for Intrinsically
	Safe applications (requires XI + PC, PD or PL).
Type AI	Passive galvanically isolated 4 - 20mA output - also
	available for battery powered models (requires PB,
	PD, PF, PL or PM).
Type AP	Passive 4 - 20mA output - not isolated. Unit will be
	loop powered.
Type AU	Active o - 10V DC output (requires OA + PD, PF or PM).

Alarm /puls	se output
Function	All outputs are user defined: pulse output, low or
	high alarm output or all alarm outputs.
Frequency	Max. 64Hz. Pulse length user definable between
	7.8 msec up to 2 seconds.
Type OA	Three active 24V DC transistor outputs (PNP);
	max. 50mA per output (requires AA + PD, PF or PM).
Type OR	Two electro-mechanical relay outputs isolated (N.O.) -
	max. switch power 230V AC - 0.5A (requires PF or PM)
	and one transistor output OT or OA (OA in combination
	with AA only).
Type OT	Three passive transistor outputs (NPN) - not isolated.
	Max. 50V DC - 300mA per output.
Note	Intrinsically Safe applications: only two transistor
	outputs type OT available.

Communication option	
Function	Reading display information, reading / writing all
	configuration settings.
Protocol	Modbus RTU.
Speed	1200 - 2400 - 4800 - 9600 baud.
Addressing	Maximum 255 addresses.
Type CB	RS232
Type CH	RS485 2-wire
Type CI	RS485 4-wire
Type CT	TTL Intrinsically Safe.

# **Operational**

Operator	functions
Displayed	<ul> <li>Linearised flow rate and / or total.</li> </ul>
functions	<ul> <li>Linearised total and accumulated total.</li> </ul>
	<ul> <li>Low flow rate alarm value.</li> </ul>
	<ul> <li>High flow rate alarm value.</li> </ul>
	<ul> <li>Total can be reset to zero by pressing the</li> </ul>
	CLEAR-key twice.
	<ul> <li>Alarm values can be set (or only displayed).</li> </ul>

Total		
Digits	7 digits.	
Units	L, m³, GAL, USGAL, KG, lb, bbl, no unit.	
Decimals	0 - 1 - 2 0r 3.	
Note	Total can be reset to zero.	

Accumulated t	otal
Digits	11 digits.
Units / decimals	According to selection for total.
Note	Can not be reset to zero.

Flow rate	
Digits	7 digits.
Units	mL, L, m <sup>3</sup> , Gallons, KG, Ton, lb, bl, cf, RND, ft <sup>3</sup> , scf,
	Nm³, Nl, igal - no units.
Decimals	0 - 1 - 2 or 3.
Time units	/sec - /min - /hr - /day.

Alarm values	
Digits	7 digits.
Units	According to selection for flow rate.
Decimals	According to selection for flow rate.
Time units	According to selection for flow rate.
Type of alarm	Low and high flow rate alarm.
	Includes alarm delay time and configurable alarm
	outputs.

### Accessories

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Mounting	accessories
ACF02	Stainless steel wall mounting kit.
ACFo <sub>5</sub>	Stainless steel pipe mounting kit (worm gear clamps
	not included).
ACFo6	Two stainless steel worm gear clamps Ø 44 - 56mm.
ACF07	Two stainless steel worm gear clamps Ø 58 - 75mm.
ACFo8	Two stainless steel worm gear clamps Ø 77 - 95mm.
ACF09	Two stainless steel worm gear clamps Ø 106 - 138mm.
ACF10	Customized Grevopal tagplates for ACFo2 and ACFo5,
	including stainless steel screws.
	Dimension: 95mm x 12.5mm (3.75" x 0.50").



# **Ordering information**

Standard configuration: F118-P-AP-CX-EX-HC-IX-OT-PX-TX-XX-ZX. Ordering information:

Flowmeter input signal Ρ Dulse input: coil, npn, pnp, namur, reed-switch. U © 0 - 10V DC input. Analog output sig Active 4 - 20mA output - requires OA + PD, PF or PM. AA Active o - 20mA output - requires OA + PD, PF or PM. AB (a) I.S. floating 4 - 20mA output - requires XI + PC, PD or PL. ΑF ΑI Isolated 4 - 20mA output - requires PB, PD, PF, PL or PM. ΑP Passive 4 - 20mA output, loop powered unit. ΑU Active o - 10V DC output - requires OA + PD, PF or PM. Communication CB Communication RS232 - Modbus RTU. CH Communication RS485 - 2wire - Modbus RTU. CI Communication RS485 - 4 wire - Modbus RTU. Intrinsically Safe TTL - Modbus RTU. CTCX (Ex) No communication. EX No flow equations. Panel mount enclosures - IP65 / NEMA4 HB 

Aluminum enclosure. HC GRP enclosure. GRP field / wall mount enclosures - IP67 / NEMA4X HE G Cable entry: 2 x Ø 16mm & 1 x Ø 20mm. HF © Cable entry: 1 x Ø 22mm (7/8"). HG HH © Cable entry: 6 x Ø 12mm. © Cable entry:  $3 \times \emptyset$  22mm (7/8"). HI Flat bottom, cable entry: no holes. HK Aluminum field / wall mount enclosures - IP67 / NEMA4X HA © Cable entry: 2 x PG9 + 1 x M20. HM © Cable entry: 2 x M16 + 1 x M20. HN & Cable entry: 1 x M20. HO Cable entry: 2 x M20. ΗP Cable entry: 6 x M<sub>12</sub>. © Cable entry: 1 x 1/2"NPT. HT HU © Cable entry: 3 x 1/2"NPT. HV Cable entry: 4 x M2o. Cable entry: no holes. ΗZ ABS field / wall mount enclosures Silicone free ABS field enclosure IP65 – Cable entry: no holes (old HD enclosure). No additional input. IX Outputs OA Three active transistor outputs - requires AA, AB or AU and PD, PF or PM. Two mechanical relay outputs + one OT or OA - requires PF or PM. OT Three passive transistor outputs - standard configuration. PB Lithium battery powered. Lithium battery powered - Intrinsically Safe. PC PD8 - 24V AC/DC + sensor supply - with XI: 16 - 30V DC. PF 24V AC/DC + sensor supply. (a) Input loop powered from sensor signal type "A" - requires AI or AF and OT. PL 115 - 230V AC + sensor supply. PM PX Basic power supply 8 - 30V DC (no real sensor supply). Unit requires external loop AP. Temperature input signa No temperature input signal. (a) Intrinsically Safe, according ATEX. XF EExd enclosure - 3 keys. XX Safe area only.

### Other optio

ZΒ Backlight.

(E) ZF Coil input 10mVpp.

ZX No options.

The bold marked text contains the standard configuration.

Available Intrinsically Safe.

Fluidwell by

P.O. Box 6

Specifications are subject to change without notice.

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